

11. The roll according to claim 9, further comprising a plurality of support points for supporting a wire, said support points being arranged between adjacent ones of said plurality of openings.

13. The roll according to claim 9, wherein said grooves and said plurality of openings cooperate to define support points arranged in spaces defined between said grooves and said plurality of openings.

14. The roll according to claim 7, wherein said recesses for connecting each opening with at least another one opening adjacent to said opening comprises a plurality of circular grooves arranged in said outer surface, each one of said circular grooves being arranged to encircle a respective one of said plurality of openings and wherein a circular groove encircling one opening is arranged to extend over each adjacent opening.

Please add new claims 16-20 as follows.

16. The roll according to claim 7, wherein said recesses for connecting each opening with at least another one opening adjacent to said opening comprises a plurality of blind-drilled bores.

17. The roll according to claim 7, wherein said openings comprises bores extending through said roll mantle.
18. The roll according to claim 7, wherein said openings comprises bores extending through said roll mantle, said bores being provided with countersinks in the outer surface of the roll mantle.
19. The roll according to claim 7, wherein said openings comprises blind-drilled bores extending into the outer surface of said roll mantle.
20. The roll according to claim 7, wherein said openings comprises blind-drilled bores extending into the outer surface of said roll mantle, said blind-drilled bores being provided with countersinks in the outer surface of the roll mantle.

11. The roll according to claim 9, further comprising a plurality of support points for supporting a wire, said support points being arranged between adjacent ones of said plurality of [bores] openings.

13. The roll according to claim 9, wherein said grooves and said plurality of [bores] openings cooperate to define support points arranged in spaces defined between said grooves and said plurality of [bores] openings.

14. The roll according to claim 7, wherein said recesses for connecting each [bore] opening with at least another one [bore] opening adjacent to said [bore] opening comprises a plurality of circular grooves arranged in said outer surface, each one of said circular grooves being arranged to encircle a respective one of said plurality of [bores] openings and wherein a circular groove encircling one [bore] opening is arranged to extend over each adjacent [bore] opening.